



# PRIVATE PROPERTY

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## VARIETAL

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### *2024 Sauvignon Blanc*

*Sanata Lucia Highlands, Monterey County*

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## BACKGROUND

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Private Property is a Caraccioli Family project that showcases the viticultural traditions of the Monterey County farming community. Focused on delivering approachable, yet complex wines that overdeliver.

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## TECHNICAL DATA

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*Harvest Date:* September 20th, 2024

*Brix:* 23.8

*Total Acidity:* 7.8 G/L

*PH:* 3.08

*Alcohol:* 14.0%

*Release:* Spring 2025

*Cases:* 241

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## WINEMAKING

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Private Property Sauvignon Blanc is sourced from a sustainable vineyard on the southern end of the Santa Lucia Highlands. The grapes are hand harvested and processed whole cluster direct to press. The wine ages briefly in neutral French oak and is cold stabilized in stainless steel. The 2024 vintage was filtered to bottle in January 2025. Bright citrus and tropical notes fill the palate featuring a touch of salinity throughout.

